



D4974-1 UPPER RAIL

UNDER REVIEW

14.4.30 97

RELEASED
2013-12-03

- NOTES:
- 1) MATERIAL: 7075-T6 (OR T651/T6510/T6511/T62) ALUMINUM BAR
PER AMS-QQ-A-225/9 (OR AMS 4122/4123/4186/4187) OR
PER AMS-QQ-A-200/11 (REF DART SPEC M7075T6B)
 - 2) FINISH: HARD ANODIZE IAW MIL-A-8625 TYPE III, CLASS 2, COLOR BLACK,
PRIME IAW MIL-P-23377J TYPE I CLASS N; 1-2 MIL MAX, AS PER QSI 005.
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY WITH DART P/N "D4974-1", AGUSTA WESTLAND P/N "TBD", REVISION, BATCH NUMBER AND DATE OF MANUFACTURE,
USING AN X-TENSION STAMP, PER QSI 044 METHOD 6.2
 - 7) WEIGHT: 0.90 lbs (0.41 kgs)
 - 8) UNDIMENSIONED FEATURES CONTROLLED BY CAD MODEL FILE: D4974-1-a.IGES

APPROVED

A	NEW ISSUE		DC	13.11.11
REV.	DESCRIPTION		BY	DATE
DESIGN	DC	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	DC			
CHECKED	RF	DRAWING NO.		REV. A
MFG. APPR.	JLM	D4974		SHEET 1 OF 1
APPROVED	HS	TITLE		SCALE
DE APPR.	DS	UPPER RAIL		NTS
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